FUTENMA B525

Work plan

AFFF Simulation foam provision, tank extraction, flushing .Hangar prep & cleanup.

EXISTING FOAM CONCENTRATE TANK DISCHARGE (CHART 1)

- USE 200L DRUM CAN (11 EACH)
- USE BLUE SHEETING TO COVER POOL SIZED 2M x 4M x 0.5M
- PLACE A PUMP AND DRUM CAN
- INSERT SUCTION HOSE TO FOAM TANK DRAIN VALVE
- ACTIVATE PUMP AND DISCHARGE IT INTO DRUM CAN VERY CAREFULLY

*LOW LEVEL SWITCH IS ACTIVATED. PANEL OPERATION IS REQUIRED.

• COVER THE WHOLE DRUM CAN WITH BLUE SHEETING AFTER FINISH WORK

CLEANING INSIDE OF FOAM CONCENTRATE TANK

- MEASURE THE INSIDE OF TANK WITH OXYMETER
- AFTER CONFIRMED SAFETY, GO INTO THE TANK AND WIPE UP THE FOAM WITH WES
- CLEAN UP THE TANK WITH WATER, AND DRAIN IT TO DRUM CAN

PREPARING AT HANGAR (CHART 2)

- COVER HANGAR WITH VENEER TO NOT LET WASTE WATER OUT
- PERSSURE GAGE MOUNTING (WELDING OPERATION)

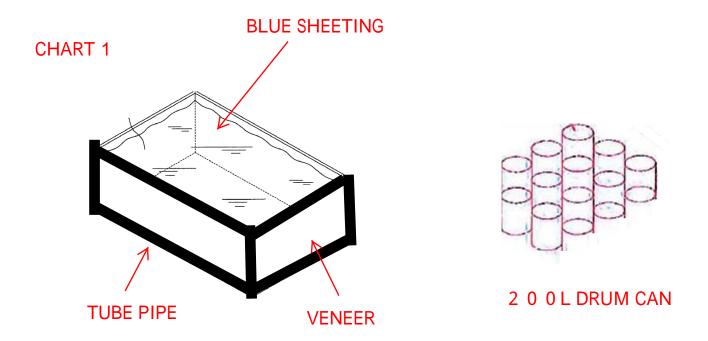
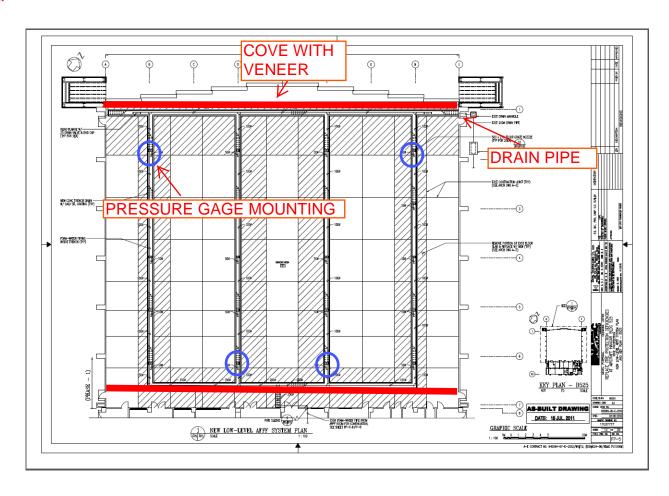


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FOAM WATER PIPE FLASHING

*FIRE ALARM PANEL, B548 PUMP ACTIVATES DURING FLASHING.

PUMP, VALVE AND PANEL OPERATION ON THE GOVERNEMENT SIDE WILL BE REQUIRED.

- OPEN THE BY-PASS VALVE AND RUN WATER
- There is no AFFF containment tank, close the drain pipe and flush while applying suction with a pump truck.
- USE DENSITOMETER AND FLASH UNTILL IT BECOMES STANDARD VALUE OR LOWER

FOAM CONCENTRATE PIPE FLASHING (CHART 3)

*FIRE ALARM PANEL ACTIVATES DURING FLASHING.

PUMP, PANEL OPERATION ON THE GOVERNEMENT SIDE WILL BE REQUIRED.

- PUT WATER IN THE TANK.
- REMOV FOAM RETURN PIPE. ATTACH THE DRAIN HOSE TO THE REMOVED PIPE.
- REMOV SUPPLY PIPE. ATTACH THE DRAIN HOSE TO THE REMOVED PIPE.
- START THE CONCENTRATE PUMP AND FLUSH PIPE.
- DRAIN FROM THE DRAIN HOSE TO THE 1 m TANK.



- 1. PUT WATER IN THE TANK.
- 2. REMOVE FOAM RETURN PIPE.

 ATTACH THE DRAIN HOSE TO THE

 REMOVED PIPE.
- 3. REMOVE SUPPLY PIPE.

 ATTACH THE DRAIN HOSE TO THE

 REMOVED PIPE.
- 4 . START THE FOAM CONCENTRATE PUMP AND FLUSH PIPE.
- 5. DRAIN FROM THE DRAIN HOSE TO THE 1 m³ TANK.

SIMULATION TESTING FOAM FOR AFFF 3% FOAM TESTING

- TEST IT BY USING SIMULATION TESTING FOAM
- DRAIN TO OIL/WATER SEPARATIOR
- CLEAN HANGAR AFTER FINISHING TEST

- RETURN THE EXISTING FOAM CONCENTRATE TO THE TANK
- CLEAN THE FOAM ROOM